Conveyor – Set Up

Facility:	Written By:	Approved By:	Date Created:	Date of Last Revision

Hazards Present:	*PPE or Devices Required:*	*Additional Training Required:*
Pinch Points	Steel toed boots	Crusher Operation
Falling	Eye protection	Lock out procedure
Wrenches slipping	Hand protection	

Safe Work Procedure

1) Ensure that all cable clamps & fasteners are tightened to proper torque specs
2) Do not operate the crusher unless all guards are properly installed
3) All foundations and supports must be designed to local specs
4) Failure to follow proper lock out tag out procedure will result in serious injury or death
5) Install and secure all walkways, handrails, guards and ladders prior to operation
6) Visually verify that all personnel and objects are clear of equipment prior to operation
7) Ensure sufficient clearance is maintained between units to prevent contact between components during operation
8) Wheel stops must be provided at ends of travel path
9) All wheels must be chocked when not in use
10) Before cutting bands on rolled conveyor belt, make sure personnel are clear of the roll
11) Verify the correct rotation and backstop function before installing conveyor belt
12) Ensure the pulling plate is securely fastened to conveyor belt before installing conveyor belt
13) Verify that all conveyor belt fasteners are flush with belt covers before operating the conveyor

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

Guidance Documents/Standards: MB Workplace Safety & Health Act & Regulations: 6 Personal Protective Equipment 14 Fall Protection 15 Confined Spaces 16 Machines, tools and Robots 22 Powered Mobile Equipment 28 Scaffolds & Other Elevated Work Platforms 30 Temporary Structures	This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three year
	Reviewed By WSH Committee: Date: